











Pneumatic Tools

Beta Utensili is active worldwide, through a high-performance logistic structure and a global distribution network which includes 7 foreign branches, in France, Britain, Holland, Poland, Spain, Brazil, China, and over 250 importers and distributors in more than 100 countries.

The quality and reliability of Beta's products is guaranteed by over eighty years of experience and tradition. Ongoing growth has translated into the current product range, which exceeds 10,000 coded items, designed to satisfy the most demanding professionals' requirements.

For over 15 years Beta Utensili has supplemented its products with a comprehensive range of pneumatic tools and accessories developed for the automotive and industrial maintenance markets: impact wrenches,

ratchets, drills, grinders, sanders and many more items.

During this period close co-operation with professional users has been key to ongoing growth. It is on the basis of such growth that Beta's pneumatic tools can boast an excellent reliability/performance ratio.

In order to satisfy market requirements in the best possible way, Beta Utensili repairs the pneumatic tools in its Quality Department. This process has allowed the company to improve its know-how to a significant extent and become increasingly responsive to the customer base.



The operation and maintenance manuals, pictures, exploded views and product use videos are available on: www.beta-tools.com



Contents

Impact wrenches



IMPACT WRENCHES TABLE

| | | ALLUMINIUM | | | COMPOSITE MATERIAL | | | | |
|--------------------|---------------|------------------------------|---------|-------------------|--------------------|----------------|---------|-------------------|------------------|
| | | ITEM NUMBER | PICTURE | MAXIMUM TORQUE | DEVICE | ITEM NUMBER | PICTURE | MAXIMUM TORQUE | DEVICE |
| | 1.1/2 " | 1930ZL | | 4068 Nm | Double hammer | | | | |
| | | 1930HLA | | 3661 Nm | Double hammer | 1930NCD | | 2445 Nm | Double hammer |
| | 1" | 1930LA | - Pill | 2445 Nm | Double hammer | 1930CD | P | 2445 Nm | Double hammer |
| | | 1930PA | | 2445 Nm | Double hammer | | | | |
| | | 1928DAL | 7 | 1695 Nm | Double hammer | 1928CD | - | 1800 Nm | Double hammer |
| | 34" | 1928DA | 7 | 1695 Nm | Double hammer | | | | |
| | | 1928K4 | 7 | 1493 Nm | Pin clutch | | | | |
| | | 1927MDA 1927MDA/K4 | | 680 Nm | Double hammer | 1927P | - | 1750 Nm | Double hammer |
| | 1 /2 " | 1927DA | 7 | 650 Nm | Double hammer | 1927CD | 1 | 1020 Nm | Double hammer |
| ORQUE | | 1927A | 7 | 610 Nm | Pin clutch | | | | |
| | | 1927K4 | - | 610 Nm | Pin clutch | | | | |
| $\hat{\mathbf{x}}$ | 3/8" | 1924B | Ţ | 353 Nm | Pin clutch | 1924CD | 7 | 410 Nm | Double hammer |
| | | | | | | | | | |
| 6 🔇 | | | | | | | | | |

Impact wrenches

Pin Clutch

IMPACT SYSTEMS

DOUBLE HAMMER:

It is composed of two forged, extremely sturdy hammers working alternatively. This system results in a constant torque increase, and is thus extremely reliable for continuous operation. The double hammer device is 2.5 times more resistant to wear than the pin clutch device.

Our models: 1924CD, 1927CD, 1927P, 1927MDA, 1927MDA/K4, 1927DA, 1928CD, 1928DA, 1928DAL, 1930CD, 1930NCD, 1930PA, 1930LA, 1930HLA, 1930ZL



PIN CLUTCH:

It is composed of two hammer pins and hardened, turned parts working in the housing. The pin clutch device can boast high inertia and an extremely low vibration level.

Our models: 1921I, 1924B, 1927A, 1927K4, 1928K4





Free speed

Max. torque

Bolt capacity

Bolt capacity

Working pressure

Internal hose size (Ø)

Mean air consumption

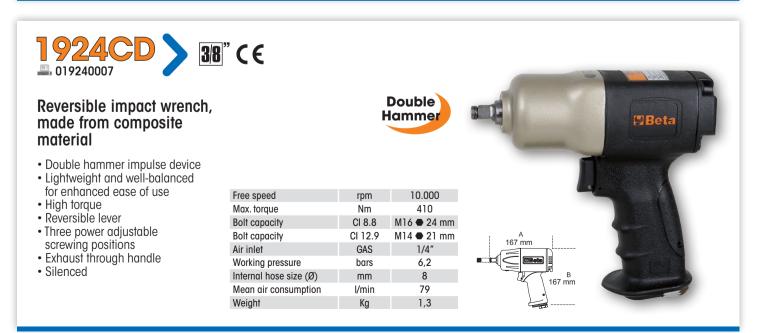
Air inlet

Weight

Compact reversible impact wrench

- "Pin Clutch" impulse deviceLightweight and powerful
- Lightweight and powerful
 Three power adjustable
- positionsExhaust through handle
- Balancing hook

| Pin Clutch | PBeta (+-) |
|---------------|-----------------|
| 10.000 | |
| 353 | |
| 6 🗢 24 mm | |
| 4 🗢 21 mm | 155 mm |
| 1/4″ | |
| 6,2 | |
| 8 | ۲ (B 198 mm |
| 80 | |
| 1,5 | |
| | |



rpm

Nm

CI 8.8

CI 12.9

GAS

bars

mm

l/min

Kg

1

M16

M14

Impact wrenches

Beta

Beta

A 191 mm

> ∿ В 186 mm

• d



Reversible impact wrench, made from composite material

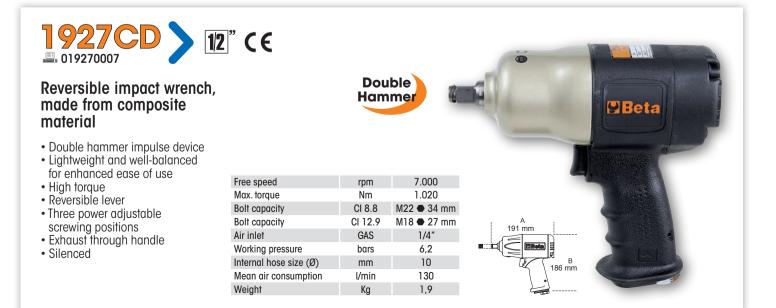
- Double hammer impulse device
- Lightweight and well-balanced for enhanced ease of use
- Reversible lever
- Three power adjustable screwing positions
- Exhaust through handle

| Free speed | rpm | 7.500 |
|------------------------|---------|-------------|
| Max. torque | Nm | 1.750 |
| Bolt capacity | CI 8.8 | M24 🖶 36 mm |
| Bolt capacity | CI 12.9 | M20 🗢 30 mm |
| Air inlet | GAS | 1/4″ |
| Working pressure | bars | 6,2 |
| Internal hose size (Ø) | mm | 10 |
| Mean air consumption | l/min | 290 |
| Weight | Kg | 2 |





Double Hammer

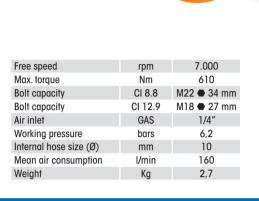






Reversible impact wrench

- "Pin Clutch" impulse device
- Reversible lever
- Three power adjustable screwing positions
- Exhaust through handle
- Balancing hook



Pin

Clutch

Double

Hammer

199 mm

205 mm

•::::d

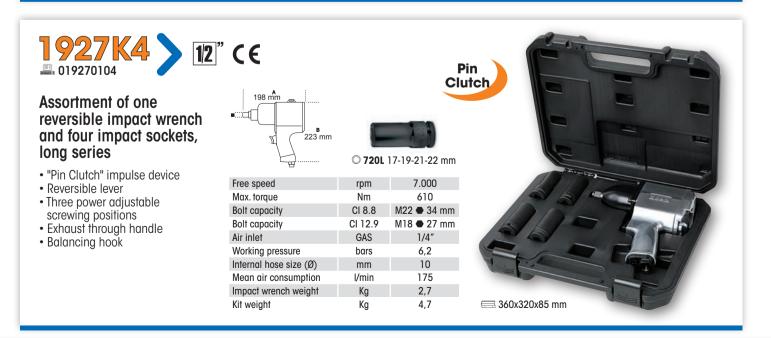


Reversible impact wrench

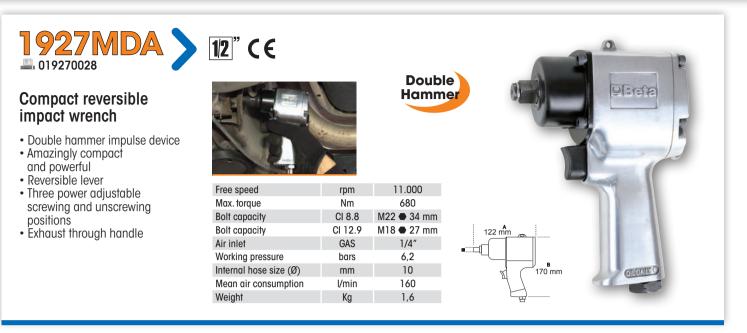
- Double hammer impulse device
- Sturdy and powerful
- Reversible lever
- Three power adjustable screwing positions
- Exhaust through handle
- Balancing hook

| Free speed | rpm | 7.000 |
|------------------------|---------|-------------|
| Max. torque | Nm | 650 |
| Bolt capacity | CI 8.8 | M22 🗢 34 mm |
| Bolt capacity | CI 12.9 | M18 🗣 27 mm |
| Air inlet | GAS | 1/4″ |
| Working pressure | bars | 6,2 |
| Internal hose size (Ø) | mm | 10 |
| Mean air consumption | l/min | 155 |
| Weight | Kg | 2,7 |





Impact wrenches





Assortment of one compact reversible wrench and four impact sockets

- Double hammer impulse device
- Amazingly compact and powerful
- Reversible lever
- Three power adjustable screwing and unscrewing positions
- Exhaust through handle
- Impact sockets
- 2 couplings









Reversible impact wrench

- Double hammer impulse device
- Sturdy and compact; high torque
- Reversible lever
- Three power adjustable positions
- Exhaust through handle
- Slip-proof ergonomic handle

| Free speed | rpm | 5.000 |
|------------------------|---------|-------------|
| Max. torque | Nm | 1.695 |
| Bolt capacity | CI 8.8 | M27 🗢 41 mm |
| Bolt capacity | CI 12.9 | M24 🗢 36 mm |
| Air inlet | GAS | 3/8″ |
| Working pressure | bars | 6,2 |
| Internal hose size (Ø) | mm | 10 |
| Mean air consumption | l/min | 240 |
| Weight | Kg | 4,3 |
| | | |

Double

Hammer



Reversible impact wrench

- Double hammer impulse device
- 6" long anvil
- Sturdy and compact; high torque
- Reversible lever
- Three power adjustable positions

- Exhaust through handle
- Slip-proof ergonomic handle

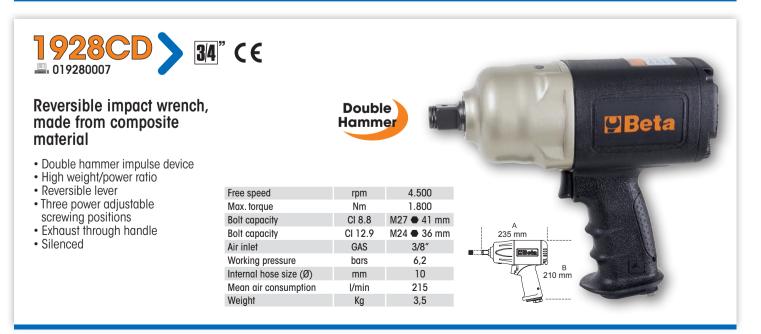
| 4 " CE | | ouble ammer | |
|------------------------|---------|----------------|---------------------|
| K. | | | |
| Free speed | rpm | 5.000 | |
| Max. torque | Nm | 1.695 | |
| Bolt capacity | CI 8.8 | M27 41 mm | |
| Bolt capacity | CI 12.9 | M24 🗢 36 mm | 346 mm |
| Air inlet | GAS | 3/8″ | |
| Working pressure | bars | 6,2 | |
| Internal hose size (Ø) | mm | 10 | 6" (153 mm) (212 mm |
| Mean air consumption | l/min | 240 | |
| Weight | Kg | 4,8 | |
| | | | |

217 mm

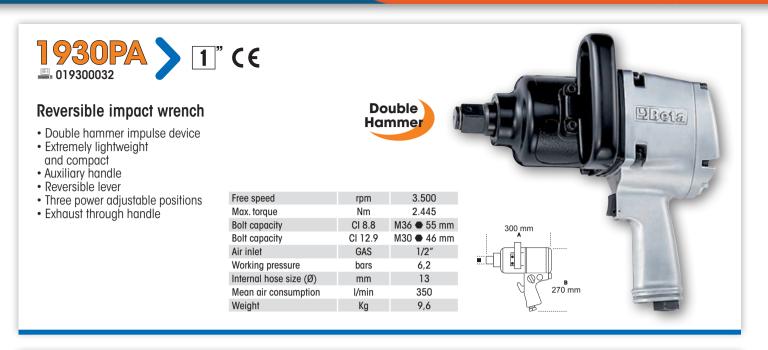
) ∎ 212 mm

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Impact wrenches



Double

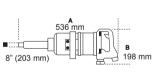
Hammer



Reversible impact wrench

- Double hammer impulse device
- 8" long anvil
- Auxiliary handle
- Reversible lever
 Three power adjust
- Three power adjustable screwing positions
- Lower exhaust

| F | | 4.000 |
|------------------------|---------|-------------|
| Free speed | rpm | 4.000 |
| Max. torque | Nm | 2.445 |
| Bolt capacity | CI 8.8 | M36 🗢 55 mm |
| Bolt capacity | CI 12.9 | M30 🗢 46 mm |
| Air inlet | GAS | 1/2″ |
| Working pressure | bars | 6,2 |
| Internal hose size (Ø) | mm | 13 |
| Mean air consumption | l/min | 460 |
| Weight | Kg | 10,6 |









Reversible impact wrench, made from composite material

- Double hammer impulse deviceExtremely lightweight
- and compact
- Auxiliary handle
- Reversible lever Three power adjustable
- screwing positions
- Exhaust through handle

| Free anad | ×10.00 | 4 000 |
|------------------------|---------|-------------|
| Free speed | rpm | 4.000 |
| Max. torque | Nm | 2.445 |
| Bolt capacity | CI 8.8 | M36 🗢 55 mm |
| Bolt capacity | CI 12.9 | M30 🗢 46 mm |
| Air inlet | GAS | 1/2″ |
| Working pressure | bars | 6,2 |
| Internal hose size (Ø) | mm | 13 |
| Mean air consumption | l/min | 320 |
| Weight | Kg | 7,1 |
| | | |

Double

Hammer



Free speed

Max. torque

Bolt capacity

Bolt capacity

Working pressure

Internal hose size (Ø)

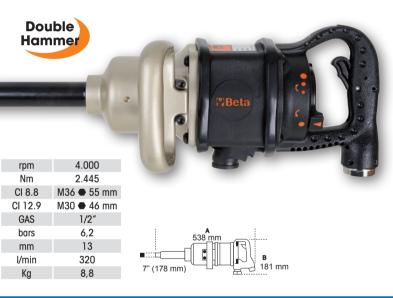
Mean air consumption

Air inlet

Weight

Reversible impact wrench, made from composite material

- Double hammer impulse device
- One of the most lightweight
- in its category7" long anvil
- Auxiliary handle
- Reversible lever
- Three power adjustable
- screwing positions
- Lower exhaust

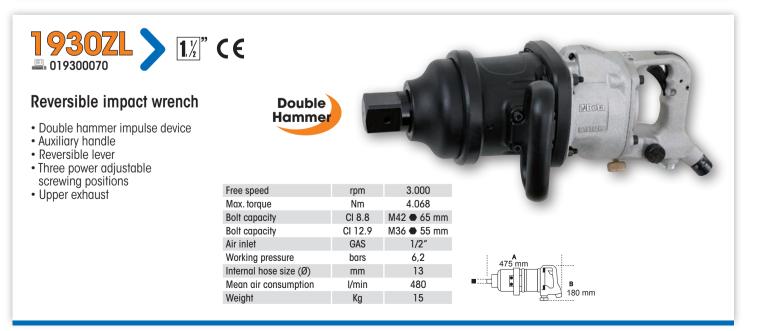


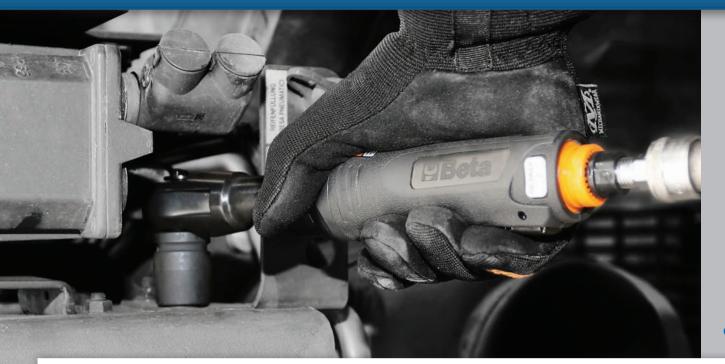
250 mm

в 260 mm

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Beta





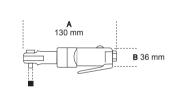


Baby reversible air ratchet

- Extremely lightweight and compact
- Housing made of composite material
- · Screw speed regulator
- Silenced rear exhaust

| Beta 3 |
|--------|
| IT CON |
| |

| Free speed | rpm | 350 |
|------------------------|---------|------------|
| Max. torque | Nm | 24 |
| Bolt capacity | CI 8.8 | M7 🗢 11 mm |
| Bolt capacity | CI 12.9 | M6 🕈 10 mm |
| Air inlet | GAS | 1/4″ |
| Working pressure | bars | 6,2 |
| Internal hose size (Ø) | mm | 8 |
| Mean air consumption | l/min | 68 |
| Weight | Kg | 0,4 |



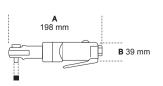


Compact reversible air ratchet

- Ergonomic rubber handle
- Rubber cap
- Knob speed regulator
- Silenced, adjustable rear exhaust
- Swivel air inlet



| | | 1921M1 | 1921M2 |
|------------------------|---------|------------|------------|
| Free speed | rpm | 200 | 200 |
| Max. torque | Nm | 27 | 27 |
| Bolt capacity | CI 8.8 | M7 🗢 11 mm | M7 🗢 11 mm |
| Bolt capacity | CI 12.9 | M6 🗢 10 mm | M6 🗢 10 mm |
| Air inlet | GAS | 1/4″ | 1/4″ |
| Working pressure | bars | 6,2 | 6,2 |
| Internal hose size (Ø) | mm | 8 | 8 |
| Mean air consumption | l/min | 96 | 96 |
| Weight | Kg | 0,6 | 0,6 |





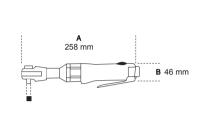


Reversible ratchet

- Ergonomic rubber handle
- Rubber cap
- Knob speed regulatorSilenced, adjustable rear exhaust
- Swivel air inlet



| Free speed | rpm | 150 |
|------------------------|---------|-------------|
| Max. torque | Nm | 68 |
| Bolt capacity | CI 8.8 | M10 🗢 16 mm |
| Bolt capacity | CI 12.9 | M8 🗢 13 mm |
| Air inlet | GAS | 1/4″ |
| Working pressure | bars | 6,2 |
| Internal hose size (Ø) | mm | 10 |
| Mean air consumption | l/min | 140 |
| Weight | Kg | 1,2 |
| | | |





Impact reversible ratchet

- "Pin Clutch" impulse deviceHigh Torque (101 Nm)

- Eliminates torque reaction
 Faster than standard ratchets
- Ergonomic rubber handle
- Rear exhaust

| | Pin | | |
|------------------------|---------|-------------|--------------------|
| | Clutch | | |
| Free speed | rpm | 400 | |
| Max. torque | Nm | 101 | |
| Bolt capacity | CI 8.8 | M10 🗢 16 mm | |
| Bolt capacity | CI 12.9 | M8 🗢 13 mm | |
| Air inlet | GAS | 1/4″ | A 275 mm |
| Working pressure | bars | 6,2 | |
| Internal hose size (Ø) | mm | 10 | B 46 mm |
| Mean air consumption | l/min | 235 | |
| Weight | Kg | 1,3 | |

Beta's impact sockets



PBeta





Reversible air screwdriver

- Designed for universal and heavy-duty jobs on such materials as wood, plastic, resin and metal
- The power of the motor means this tool must be used with selfthreading and self-drilling screws

Free speed

Bit holder

Air inlet

Weight

Torque range

Screw capacity

Working pressure

Internal hose size (Ø)

- Quick release chuck
- Reversible lever
- Exhaust through handle





Reversible air screwdriver

- Designed for universal and heavy-duty jobs on such materials as wood, plastic, resin and metal
- The power of the motor means this tool must be used with selfthreading and self-drilling screws Quick release chuck
- Reversible lever
- · Exhaust through handle



PBeta



> Drills

1931CD6 > 6 CE

Reversible drill, made from composite material

- Extremely compact, designed for working in small areas
 Autochuck
 Reversible lever
 Exhaust through handle
 Silenced

| ree speed rpm 2.600 |
|--------------------------------|
| Chuck capacity mm 1÷6 |
| ower kW 0,23 |
| pindle thread 3/8" -24UNF |
| ir inlet GAS 1/4" |
| Vorking pressure bars 6,2 |
| nternal hose size (Ø) mm 8 |
| Nean air consumption I/min 130 |
| Veight Kg 0,6 |



SPEE SPEE



Drills



Free speed

Power

Air inlet

Weight

Chuck capacity

Spindle thread

Reversible drill, made from composite material

- Lightweight and handy
- Autochuck
- Reversible lever on both sides of machine
- Exhaust through handle
- Silenced

| | | A | |
|------------------------|-------|-------------|---------------|
| | | | |
| | | | |
| | | | |
| | | | |
| Free speed | rpm | 1.800 | |
| Chuck capacity | mm | 1÷10 | |
| Power | kW | 0,38 | |
| Spindle thread | | 3/8" -24UNF | 182 mm |
| Air inlet | GAS | 1/4″ | |
| Working pressure | bars | 6,2 | |
| Internal hose size (Ø) | mm | 10 | Ц в 145 mm |
| Mean air consumption | l/min | 170 | |
| Weight | Kg | 1 | |
| | | | |



Reversible drill, made from composite material

- Accurate and sturdy
- Autochuck
- Auxiliary handle
- Reversible lever on both sides of machine
- Exhaust through handle
- Silenced





Reversible angle drill

- Extremely handy
- · Slip-proof housing and handle
- Key chuck
- Reversible ring
- Rear exhaust
- Silenced

| ree speed | rpm | 1.400 | -U. |
|-----------------------|-------|-------------|-------------|
| Chuck capacity | mm | 1÷10 | |
| Power | kW | 0,38 | |
| Spindle thread | | 3/8" -24UNF | |
| Air inlet | GAS | 1/4″ | A 212 mm |
| Vorking pressure | bars | 6,2 | |
| nternal hose size (Ø) | mm | 10 | |
| lean air consumption | l/min | 150 | 97 mm (*) |
| Weight | Kg | 1,1 | V |
| | | | |





Free speed

Power

Weight

Chuck capacity

Spindle thread Air inlet

Working pressure

Internal hose size (Ø)

Mean air consumption

Reversible drill

- Sturdy and handy
- Autochuck
- Reversible lever
- Slip-proof handle
- Exhaust through handle

| rpm 1.800 mm 1÷10 kW 0,44 3/8"-24UNF GAS 1/4" bars 6,2 mm 10 l/min 160 Kg 1,2 | | -3 | | Ditefa |
|--|-------|-------------|---------------|--------|
| kW 0,44 3/8"-24UNF GAS 1/4" bars 6,2 mm 10 l/min 160 | rpm | 1.800 | | |
| 3/8"-24UNF 190 mm GAS 1/4" bars 6,2 mm 10 l/min 160 | mm | 1÷10 | | |
| GAS 1/4" bars 6,2 mm 10 l/min 160 | kW | 0,44 | | |
| GAS 1/4" bars 6,2 mm 10 l/min 160 | | 3/8" -24UNF | 190 mm | |
| mm 10 Vmin 160 | GAS | 1/4″ | | |
| l/min 160 | bars | 6,2 | | |
| l/min 160 | mm | 10 | Ц в 140 mm | |
| Kg 1,2 | l/min | 160 | | |
| | Kg | 1,2 | | |



Reversible drill

- Powerful and sturdy
- Autochuck
- Reversible lever
- Slip-proof handle
- Exhaust through handle

| | | Ą | | Ciberal Ciberal |
|------------------------|-------|-------------|--------------------|---|
| Free speed | rpm | 750 | | |
| Chuck capacity | mm | 1,5÷13 | | |
| Power | kW | 0,55 | | and the second se |
| Spindle thread | | 1/2" -20UNC | A 223 mm | |
| Air inlet | GAS | 1/4″ | | |
| Working pressure | bars | 6,2 | | |
| Internal hose size (Ø) | mm | 10 | Ц в 140 mm | |
| Mean air consumption | l/min | 160 | | |
| Weight | Kg | 1,4 | | |
| | | | | |



Die grinders



Die grinder

- Lightweight and handy
- Slip-proof housing and handle
- Excellently balanced through two ball bearings

Free speed

Power

Air inlet

Weight

Chuck capacity

Working pressure

Internal hose size (Ø)

Mean air consumption

- Knob speed regulator
- Swivel air inlet
- · Silenced rear exhaust Safety lever device
- Collect chuck, 3 mm and 6 mm



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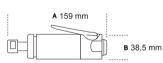
230

380

mm

l/min

g





Die grinder

- Designed for heavy and long duty jobs, as the result of high power
- Slip-proof housing and handle
- Mounted on ball bearings
 Knob speed regulator
- Swivel air inlet
- Silenced rear exhaust Safety lever device
- Collect chuck, 3 mm and 6 mm





9: Ga



Long spindle die grinder

- Due to its 4" long spindle, this tool can be used to reach deep cavities and small areas
- Slip-proof housing and handle
- Mounted on ball bearings
- Knob speed regulator
- Swivel air inlet
- Silenced rear exhaust
- Safety lever device
- Collect chuck, 3 mm and 6 mm





Long spindle die grinder

- · Based on its high power, it is recommended for heavy-duty, prolonged jobs
- Antislip housing and handle
- Mounted on ball bearings
- Knob speed regulator
- Swivel air inlet
- · Silenced rear exhaust
- · Safety lever device
- Collect chuck, 3 mm and 6 mm





Angle grinder

- The 90° slanted head and the spindle mounted on ball bearings translate into accurate jobs in small areas
- · Slip-proof housing and handle
- Mounted on ball bearings
- Knob speed regulator
- Swivel air inlet
- · Silenced rear exhaust
- Safety lever device
- Collect chuck, 3 mm and 6 mm

| Free speed | rpm | 20.000 |
|------------------------|-------|--------|
| Chuck capacity | mm | 3-6 |
| Power | kW | 0,20 |
| Air inlet | GAS | 1/4″ |
| Working pressure | bars | 6,2 |
| Internal hose size (Ø) | mm | 10 |
| Mean air consumption | l/min | 230 |
| Weight | g | 510 |

mm

l/min

Kg

230

1,4

Mean air consumption

Weight



72,2 mm

B 45,1 mm

в 38,5 mm



Grinders



Low-speed tyre buffer

- Ideal for patching, roughing up, recapping and cleaning tyre mouldings
- Double sided tape residue removal
- Lightweight and handy
- Knob speed regulator
- Safety lever device
- Collect chuck, 3 mm and 6 mm
- Rear exhaust

| rpm | 3.700 | |
|-----|-------|--|

| rpm | 3.700 | |
|-------|--|---|
| mm | 3-6 | |
| kW | 0,37 | |
| GAS | 1/4″ | |
| bars | 6,2 | 211 mm |
| mm | 10 | |
| l/min | 113 | □ B 45 mm |
| g | 840 | |
| | mm kW GAS bars mm I/min | mm 3-6 kW 0,37 GAS 1/4" bars 6,2 mm 10 I/min 113 |

Micro die grinders



Micro die grinder

- High speed
- Compact, lightweight, for remarkable ease of handling
- Protected 1.5 m-long cable
- 56,000 rpm

| Free speed | rpm | 56.000 | |
|------------------------|-------|--------|--|
| Chuck capacity | mm | 3 | |
| Power | kW | 0,4 | |
| Air inlet | GAS | 1/4″ | |
| Working pressure | bars | 6,2 | |
| Internal hose size (Ø) | mm | 4,5 | |
| Mean air consumption | l/min | 115 | |
| Weight | g | 200 | |



1934MAV70 > CE

High-speed micro die grinder

- High-speed
- Compact, lightweight, for remarkable ease of handling
- Protected 1.5-m-long hose
- 70,000 rpm



| Free speed | rpm | 70.000 |
|------------------------|-------|--------|
| Chuck capacity | mm | 3 |
| Power | kW | 0,8 |
| Air inlet | GAS | 1/4″ |
| Working pressure | bars | 6,2 |
| Internal hose size (Ø) | mm | 4,5 |
| Mean air consumption | l/min | 115 |
| Weight | g | 210 |
| | | |



Angle grinders



Angle grinder

- Extremely compact and handy
- Air governor for automatically controlling top speedRight-hand/left-hand
- auxiliary handle
- Spindle lock button
- Accessory for quickly changing discs
- · Safety cap can be quickly adjusted in nine different positions through quick release



| | | 1936/4A | 1936/5A |
|------------------------|-------|---------|---------|
| Free speed | rpm | 11.000 | 10.000 |
| Grinding disc size | mm | 115 | 125 |
| Power | kW | 0,66 | 0,66 |
| Spindle thread | М | 14 | 14 |
| Air inlet | GAS | 1/4″ | 1/4″ |
| Working pressure | bars | 6,2 | 6,2 |
| Internal hose size (Ø) | mm | 10 | 10 |
| Mean air consumption | l/min | 390 | 390 |
| Weight | Kg | 1,8 | 1,9 |



Angle grinder

- · Powerful and compact
- Auxiliary handle
- "Lever Lock" safety device
- prevents accidental starting
- Adjustable side exhaust

| Free speed | rpm | 10.500 |
|------------------------|-------|--------|
| Grinding disc size | mm | 125 |
| Power | kW | 0,7 |
| Spindle thread | М | 14 |
| Air inlet | GAS | 1/4″ |
| Working pressure | bars | 6,2 |
| Internal hose size (Ø) | mm | 10 |
| Mean air consumption | l/min | 380 |
| Weight | Kg | 2 |





Angle grinder

- Extremely powerful and reliable
- Auxiliary handle
- "Lever Lock" safety device prevents accidental starting
- Adjustable side exhaust

| Free speed | rpm | 7000 |
|------------------------|-------|------|
| Grinding disc size | mm | 178 |
| Power | kW | 1,4 |
| Spindle thread | М | 14 |
| Air inlet | GAS | 3/8″ |
| Working pressure | bars | 6,2 |
| Internal hose size (Ø) | mm | 13 |
| Mean air consumption | l/min | 500 |
| Weight | Kg | 3,4 |







Roto-orbital palm sander, lubrication free, made from composite material

- No lubrication requiredExtremely compact and
- easy to handle
- Orbit diameter: 5 mm
- 6-hole Velcro pad
- Continuous motor speed adjustment
- Antislip, soft material handle
 Designed for connection
- to suction systems with swivel fittings
- Revolving exhaust

| Free speed | rpm | 12.000 | |
|------------------------|-------|----------|--|
| Power | kW | 0,18 | |
| Pad size | mm | 150 | |
| Orbit diameter | mm | 5 | |
| Spindle thread | | 5/16″-24 | |
| Air inlet | GAS | 1/4″ | |
| Working pressure | bars | 6,2 | |
| Internal hose size (Ø) | mm | 10 | |
| Mean air consumption | l/min | 170 | |
| Weight | Kg | 1 | |

| B 100 mm | |
|-------------|----------|
| | Ø150 mm |
| | A 230 mm |



6-hole pad, Ø 150 mm, for item 1937





Multi-use sander with 16 accessories

- 1 rubber wheel eraser for paint films (Ø105x30.5 mm)
- 1 rubber wheel eraser for water paint films (Ø101x30.5 mm)
- 1 coarse-grain rotary brush (11 mm), angled (for under body protection and mastic, for paint stripping with sandblasting effect) • 1 coarse-grain rotary brush (23 mm),
- angled (for under body protection and mastic, for paint stripping with sandblasting effect)
- 1 fine-grain rotary brush (11 mm), straight (for paints, bonds and rust
- straight (for pains, bonds and rust with sandblasting effect)
 1 fine-grain rotary brush (23 mm), straight (for paints, bonds and rust with sandblasting effect)
- 6 disks made of abrasive fabric
 1 adaptor for rotary brushes (11 mm)
 1 adaptor for rubber wheels and
- rotary brushes (23 mm)
- 1 adaptor for single removal disk
- 1 adaptor for double removal disk In plastic case



1937M-01÷11

Accessories for item 1937M

| | | L mm | 1937M- |
|-----------|----------|------|-------------|
| 019370101 | 1937M-01 | 30 | |
| 019370102 | 1937M-02 | 30 | |
| 019370103 | 1937M-03 | 11 | |
| 019370104 | 1937M-04 | 23 | |
| 019370105 | 1937M-05 | 11 | |
| 019370106 | 1937M-06 | 23 | |
| 019370107 | 1937M-07 | 16 | |
| 019370108 | 1937M-08 | 13 | 07 |
| 019370109 | 1937M-09 | 26 | 07 |
| 019370110 | 1937M-10 | 23 | 01,02,04,06 |
| 019370111 | 1937M-11 | 11 | 03, 05 |



1937M-05

1937M-06





1937M-07



1937M-10 1937M-11

Sanders



10-mm pneumatic belt sander

- Sander for belts 10x330 mm
- Antislip handle
- Quick-to-replace belt
- Adjustable swivel sanding arm
- Belt safety guard
- Swivel air inlet
- Silenced rear exhaust
- Safety lever device



| rpm | 20.000 |
|-------|--|
| kW | 0,37 |
| mm | 10x330 |
| GAS | 1/4″ |
| bars | 6,2 |
| mm | 10 |
| l/min | 374 |
| Kg | 0,9 |
| | kW mm GAS bars mm I/min |



Sand belts for item 1937N10

| | | Р |
|-----------|---------------|-----|
| 019370146 | 1937N10-GR60 | 60 |
| 019370148 | 1937N10-GR80 | 80 |
| 019370150 | 1937N10-GR100 | 100 |
| 019370152 | 1937N10-GR120 | 120 |



170 mm

С

150 mm

226 mm

-

145 mm

160 mm

в

205 mm



20-mm pneumatic belt sander

- High removal capacity based on 20-mm belt
- Antislip handle
- Quick-to-replace belt
- Adjustable swivel sanding arm
- Belt safety guard
- Swivel air inlet
- Silenced rear exhaust
- Safety lever device

| Free speed | rpm | 16.000 |
|------------------------|-------|--------|
| Power | kW | 0,45 |
| Belt size | mm | 20x520 |
| Air inlet | GAS | 1/4″ |
| Working pressure | bars | 6,2 |
| Internal hose size (Ø) | mm | 10 |
| Mean air consumption | l/min | 400 |
| Weight | Kg | 1,6 |



Sand belts for item 1937N20

| | | Р |
|-----------|---------------|-----|
| 019370156 | 1937N20-GR60 | 60 |
| 019370158 | 1937N20-GR80 | 80 |
| 019370160 | 1937N20-GR100 | 100 |
| 019370162 | 1937N20-GR120 | 120 |







Air hammer

- This tool can be used for cutting sheet, bolts and bodies, removing welding slags, rivets, plaster and tiles
 Supplied with a spring and a bayonet retainer for hexagon object.
- chisels



| Strokes per minute | | 3500 |
|----------------------|---------------|------|
| Chisel inlet | \bigcirc mm | 11 |
| Piston size | mm | 19 |
| Piston stroke | mm | 67 |
| Air inlet | GAS | 1/4″ |
| Working pressure | bars | 6,2 |
| Ø internal hose size | mm | 8 |
| Mean air consumption | l/min | 240 |
| Weight | Kg | 1,9 |
| | | |



Spare retainer spring for item 1940

| Weight | g |
|--------|----|
| Length | mm |

620 47

A 216 mm 0

в 148 mm



28 🗸

Hammers



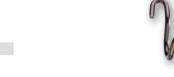
Air hammer

- Designed for long and heavy duty jobs
- Supplied with a spring and a bayonet retainer for hexagon chisels

| | 3000 | |
|---------------|------|----------------|
| \bigcirc mm | 11 | |
| mm | 19 | 1940 |
| mm | 69 | A 210 mm |
| GAS | 1/4″ | 21011111 |
| bars | 6,2 | |
| mm | 8 | |
| l/min | 280 | ци в 165 mm |
| Kg | 1,9 | |



Spare retainer spring for item 1940HD





| 1940S > | | | | | |
|--|-----------|---------|---------|---------|-----|
| Chisels for air hammers items 1940 and 1940HD | | | | | |
| SN Flat chisel ST Sheet cutting and releasing chisel | | | • mm | L mm | ∎ g |
| SD Pointed chisel SPS Rivet and welding | 019400020 | 1940SN | 11 | 175 | 146 |
| slag chisel | 019400021 | 1940ST | 11 | 175 | 146 |
| SDT Sheet angle chisel | 019400022 | 1940SD | 11 | 175 | 140 |
| | 019400023 | 1940SPS | 11 | 175 | 146 |
| | | | | | |

Strokes per minute Chisel inlet

Piston size

Air inlet

Weight

Weight

Length

Piston stroke

Working pressure

Ø internal hose size

Mean air consumption

Kg

g

mm

620

47





Set of 5 chisels for air hammers items 1940 and 1940HD





Windscreen remover



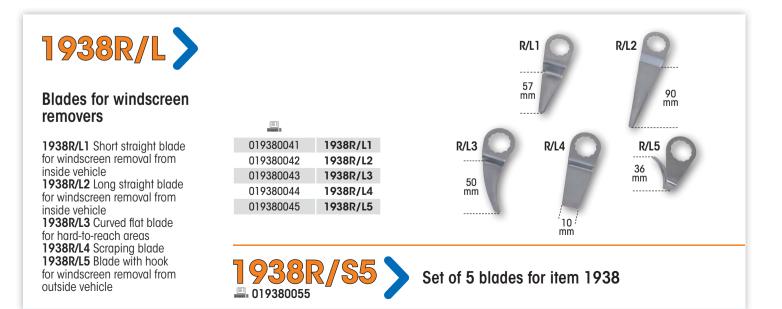
Windscreen remover

- Supplied with 1 57-mm straight blade
- Piped exhaust



| Oscillations/minute | | 20.000 |
|------------------------|-------|--------|
| Air inlet | GAS | 1/4″ |
| Working pressure | bars | 6,2 |
| Internal hose size (Ø) | mm | 6,5 |
| Mean air consumption | l/min | 200 |
| Weight | Kg | 1 |





Special tools

Saws



Air saw

- Due to the reduced number of strokes, this handy, powerful tool makes it possible to accurately work on several different materials
- Complete with speed regulator, adjustable blade guide, rubber handle, PVC exhaust and air-feeding hose
- Supplied with a mini-lubricator and two Bimetal blades (32 teeth)
- Rear exhaust

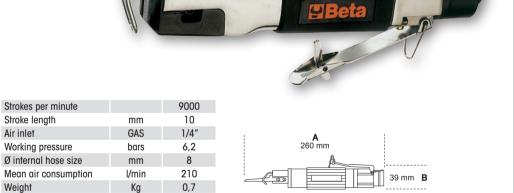
| Strokes per minute | | 5000 |
|----------------------|-------|------|
| Stroke length | mm | 10 |
| Air inlet | GAS | 1/4″ |
| Working pressure | bars | 6,2 |
| Ø internal hose size | mm | 6 |
| Mean air consumption | l/min | 200 |
| Weight | Kg | 1,1 |





Silenced air saw

- Designed for cutting bodies, exhausts and silencers, aluminium and plastic
- Reduced vibration
- Rear exhaust



.



Riveters



Air riveter

- · Lightweight, well-balanced and easy to use
- Supplied with interchangeable nozzles, 2.4 -3.2 - 4.0 - 4.8 mm long, a safety nail container and a balancing hook

| Material/ rivet | 2,4 | 3,2 | 4 | 4,8 | |
|------------------------|----------------------|-----|-------|--------|----------|
| Copper | ~ | V | ~ | ~ | |
| Aluminium | V | V | V | V | |
| Steel | V | V | | | |
| Stainless steel | V | V | | | |
| | | | | | |
| Traction power | | | | N | 8.000 |
| Stroke length | | | n | ۱m | 14 |
| Maximum rivet capacity | | | Ø alu | miniun | n 4,8 mm |
| Air inlet | Air inlet | | GAS | | 1/4″ |
| Working pressure | Working pressure | | bars | | 6,2 |
| Internal hose size (Ø) | | | mm | | 6 |
| Mean air consum | Mean air consumption | | l/cy | /cles | 1,2 |
| Weight | | | Kg | | 1,5 |



Automatic air suction riveter

- Professional air riveter for use with 2.4 - 3.2 - 4.0 - 4.8 mm long steel, stainless steel, aluminium and copper rivets
- Pointed cone-shaped spout
- Powerful and handy, with handle made of composite material
- Complete with safety nail container and oil gun

| Material/ rivet | 2,4 | 3,2 | 4 | 4,8 | | |
|------------------------|--------|-----|----------|--------|---|-------|
| Copper | ~ | V | V | V | | |
| Aluminium | V | V | V | V | | |
| Steel | V | V | V | V | | |
| Stainless steel | V | V | ~ | 1 | | |
| | | | | | | |
| Traction power | | | | N | | 8.90 |
| Stroke length | | | n | ۱m | | 15 |
| Maximum rivet ca | pacity | | Ø alu | miniur | n | 4,8 m |
| Air inlet | | | G | AS | | 1/4* |
| Working pressure | | | b | ars | | 6,2 |
| Internal hose size (Ø) | | | mm | | | 10 |
| Mean air consumption | | | l/cycles | | | 2,6 |
| Weight | | | | ٢g | | 1,5 |



228[°]mm

I

270 mm



Automatic air suction riveter

- Professional air riveter for use with 4.8 - 5.6 - 6.4 - 7.8 mm long steel, stainless steel, aluminium and copper rivets
- Pointed cone-shaped spout
- Powerful and handy, with composite material handle
- Complete with safety nail container and oil gun

| Material/ rivet | 4,8 | 5,6 | 6,4 | 7,8 |
|--------------------|--------|-----|--------|-------|
| Copper | ~ | V | ~ | V |
| Aluminium | V | V | V | V |
| Steel | ~ | V | ~ | V |
| Stainless steel | V | V | V | V |
| | | | | |
| raction power | | | | N |
| troke length | | | m | nm |
| aximum rivet ca | pacity | | Ø alur | niniu |
| ir inlet | | | G | AS |
| Vorking pressure | | | b | ars |
| nternal hose size | (Ø) | | m | nm |
| lean air consum | otion | | l/cy | cles |
| Veight | | | k | ζg |



Special tools

I Beta

3



Air riveter for threaded rivets

• Powerful and handy, with handle made of composite material

Material/ rivet

Copper

Aluminium

Steel

Traction power

Stroke length

Working pressure

Air consumption

Air riveter weight

Kit weight

Internal hose size (Ø)

Air inlet

Maximum rivet capacity

• For use with steel, stainless steel, aluminium and copper threaded rivets, M4, M5, M6, M8



🚍 340x320x100 mm



Spare pins for item 1946KF

| 019460124 | 1946KF/M4 |
|-----------|-----------|
| 019460125 | 1946KF/M5 |
| 019460126 | 1946KF/M6 |
| 019460128 | 1946KF/M8 |

M4 M5 M6 M8

VV

V

VV

Stainless steel 🖌 🖌 🖌

VV

V V V

VV

Ν

mm

Ø stainless steel

GAS

bars

mm

l/cycles

Kg

Kg

14.235

7

M8

1/4″

6,2

10

2,1

2.1

3,4



260 mm

270 mm

1742R-AL/M... >

Aluminium threaded rivets for item 1946KF

| | | ØxL mm | M mm |
|-----------|-------------|-----------|---------|
| 017420024 | 1742R-AL/M4 | 6x12 | 4 |
| 017420025 | 1742R-AL/M5 | 7x13 | 5 |
| 017420026 | 1742R-AL/M6 | 9x15 | 6 |





Steel threaded rivets for item 1946KF

| | | ØxL mm | M mm |
|-----------|------------|-----------|---------|
| 017420014 | 1742R-A/M4 | 6x11 | 4 |
| 017420015 | 1742R-A/M5 | 7x13 | 5 |
| 017420016 | 1742R-A/M6 | 9x17 | 6 |
| 017420018 | 1742R-A/M8 | 11x17 | 8 |



Scalers



Needle scaler

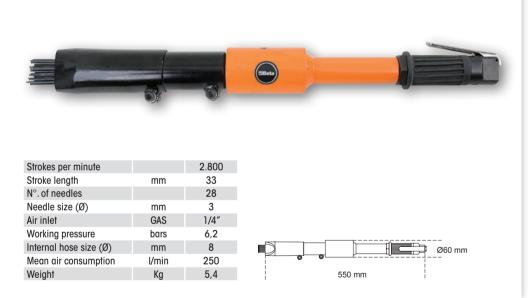
- This powerful descaler is suitable for removing rust, paint and welding slags from large metal surfaces
- The independently moving 19 steel needles allow access to any kind of fissure, which is necessary for removing mud, lime and concrete from building equipment • Exhaust through handle

| | | - | |
|------------------------|-------|-------|-------------|
| | | | DBeta |
| | | | |
| Strokes per minute | | 3.000 | |
| Stroke length | mm | 33 | |
| N°. of needles | | 19 | |
| Needle size (Ø) | mm | 3 | |
| Air inlet | GAS | 1/4″ | A 313 mm |
| Working pressure | bars | 6,2 | |
| Internal hose size (Ø) | mm | 8 | 46 mm |
| Mean air consumption | l/min | 140 | |
| Weight | Kg | 2,6 | |



Straight needle scaler

- This extremely powerful descaler is suitable for removing rust, paint and welding slags from large metal surfaces
- The independently moving 28 steel needles allow access to any kind of fissure, which is necessary for removing mud, concrete and mortar residues from building equipment
- Exhaust through handle





Set of 19 needles for needle scaler item 1944



Set of 28 needles for item 1944L



Special tools

Bonding gun



Bonding gun

- Pneumatic gun for mediumdensity silicone, adhesives and bonds
- Supports standard cartridges (210 x 50 mm), hard and soft
- Trigger-controlled material flow

Tube size

Air inlet

Weight

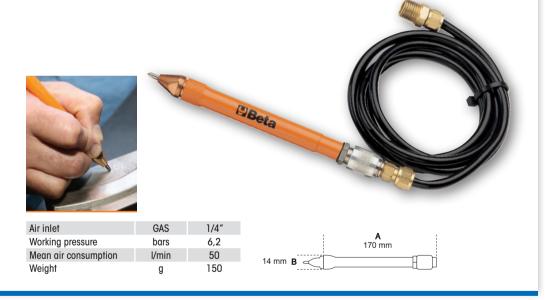


Engraving pen



Engraving pen

- Due to its carbide tungsten bit, it allows such materials as steel, glass, stone and ceramics to be marked
- Provided with a speed regulator and a 1.5-m-long PVC air feeding hose

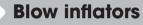




Spare carbide bit for item 1948









Progressive blow gun with rubber nozzle

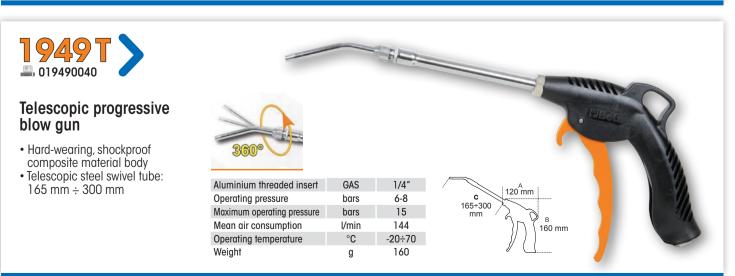
- Durable, shockproof composite material body
- Replaceable scratchproof rubber nozzle

| Aluminium threaded insert | GAS | 1/4″ |
|----------------------------|-------|--------|
| Operating pressure | bars | 6-8 |
| Maximum operating pressure | bars | 15 |
| Mean air consumption | l/min | 87 |
| Operating temperature | °C | -20÷70 |
| Weight | a | 110 |

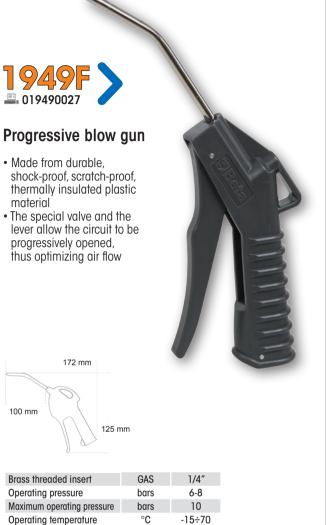








Blow and tyre inflators



130

g



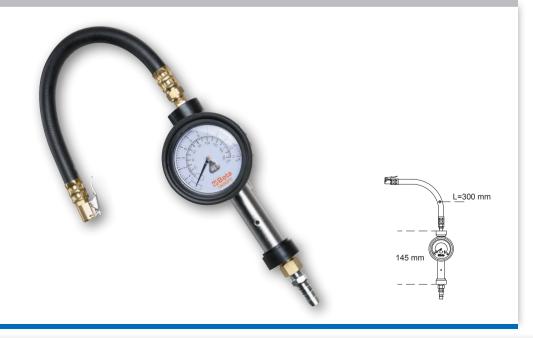
Tyre inflators



Tyre inflator

Weight

- Operating pressure: 0+11 bar 10+160 psi
- Pressure release function
- Pressure measurement function gauge coated with shockproof rubber
- 360 degree hose rotation
- Weight: 640g







Tyre inflator ABS housing

- ABS housing
- The two servo-controlled buttons allow accurate, quick tyre inflating (+) and deflating (-)Fitted with a shockproof, protective
- shell and an eyelet
- Swivel air inlet for rubber hose, Ø7mm
- EEC certified pressure gauge with scale 0.7 ÷ 12 bars (graduation: 1/10 bars)
- Weight: 810 g





1/4" GAS threaded coupling for item 1949GP



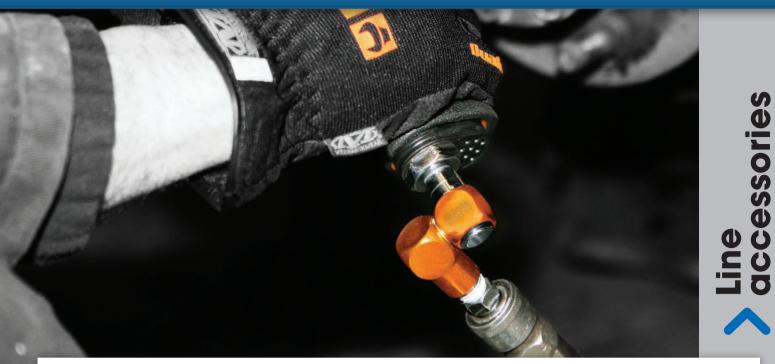


Digital tyre inflator

- Operating pressure: 0+11 bar (2.0+160 psi)
- À units of méasurement: psi/bar/ kgcm²/kpa
- Backlit LCD display
- Reset feature
- Self-power off after 3 minutes
- Pressure release button
- Hose length: 53 cm Resolution: 0.05 bar
- ABS housing, protective rubber shell on gauge, shockproof, nonslip handle grip
- Power supply: 2 AAA size 1.5 V batteries
- Weight: 500 g









Filter-regulator-lubricator

- Modular unit consisting of one condensate separator-filter and one lubricator
- The unit comprises the following: pressure regulator with locking device, air/oil micro-fog mixer with intensity regulator, polycarbonate cups with semiautomatic water exhaust valve, double graduated (bars-psi) analogue pressure gauge and fixing support

Weight

| | в 150 m | |
|----------------------|------------|---------------|
| Pressure gauge inlet | GAS BSPT | 1/4″ |
| Pressure gauge inlet | GAS BSPT | 1/8″ |
| Maximum air capacity | l/min | 750 |
| Maximum pressure | bars | 9,5 |
| Working pressure | bars | 0,5-8,5 |
| Working temperature | °C | 5÷60 |
| Filter capacity | micron | 5 |
| Cup capacity | CC | 15 air/25 oil |
| Weight | Kg | 0,7 |



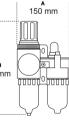
1919F 1/4-3/8-1/2 > (14)[®] (38)[®] (12)[®] 220 mm 019190250 019190350 019190450 1919F1/4 1919F3/8 1919F1/2 Pressure gauge inlet GAS BSPT 1/4″ 3/8″ 1/2" Maximum air capacity l/min 1000 1350 2500 Maximum pressure bars 9,5 9,5 9,5 Working pressure 0,5-8,5 0,5-8,5 0,5-8,5 bars °C Working temperature 5÷60 5÷60 5÷60 Filter capacity micron 5 5 5 60 air/90 oil 60 air/90 oil 60 air/90 oil Cup capacity СС

1,3

1,3

1,3

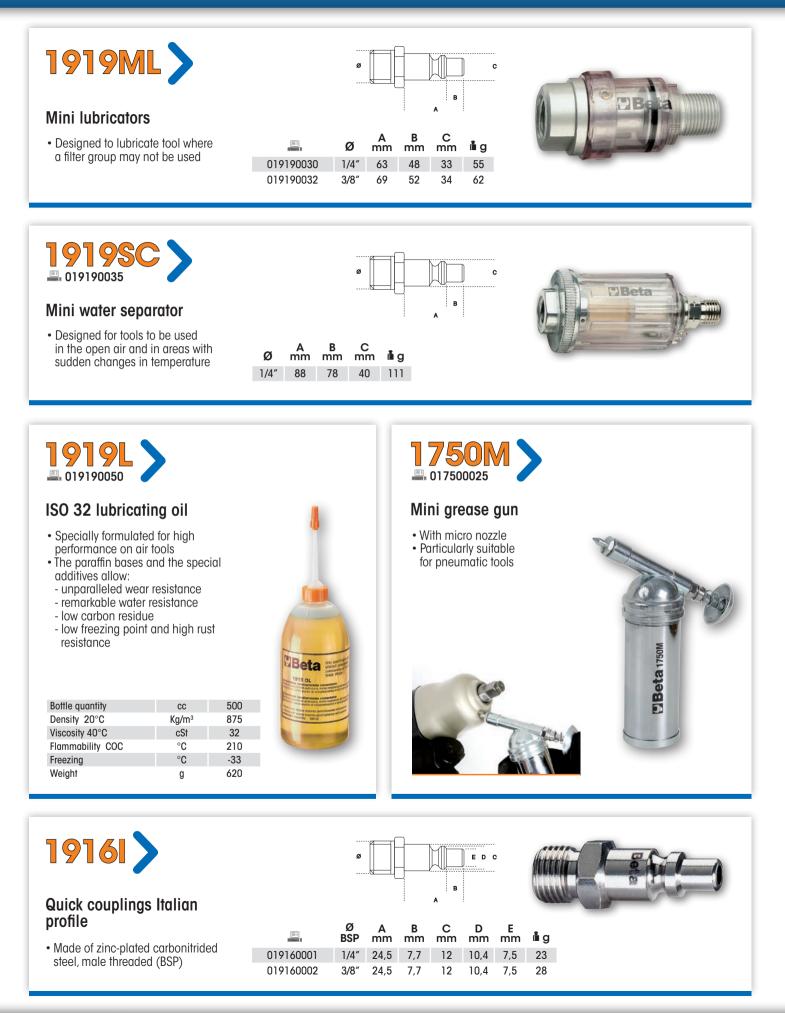
Kg



A 88 mm Inn



Beta



Line accessories



Quick couplings European profile

• Made of zinc-plated carbonitrided steel, male threaded, tapered (BSPT)

| ø | D C |
|---|-----|
| | A |

0000

0000

ø



| | Ø BSPT | A mm | B mm | C mm | D mm | ∎ g |
|-----------|-----------|---------|---------|---------|---------|-----|
| 019160005 | 1/4″ | 21 | 6 | 12 | 10 | 19 |
| 019160010 | 3/8″ | 21 | 6 | 12 | 10 | 24 |
| 019160012 | 1/2″ | 21 | 6 | 12 | 10 | 38 |



Universal ball quick couplers, shockproof rubber

- Made from nickel-plated brass
- Specially designed for all couplings with Italian and European profiles
- Male threaded (BSP)

| | | : A | | | | | | | |
|-----------|----------|---------|---------|---------|------|--|--|--|--|
| | Ø BSP | A mm | B mm | C mm | ∎∎ g | | | | |
| 019170001 | 1/4″ | 53,3 | 27 | 19,5 | 85 | | | | |
| 019170003 | 3/8″ | 53,3 | 27 | 19,5 | 71 | | | | |
| 019170004 | 1/2″ | 54,5 | 27 | 19,5 | 88 | | | | |

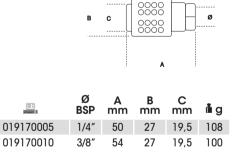
с



1917F >

Universal ball quick couplers, shockproof rubber

- Made from nickel-plated brass
- Specially designed for all couplings with Italian and European profiles
- Female threaded (BSP)







Rotary universal coupler

- Made of orange anodized aluminium female threaded, GAS cylindrical (BSP) male threaded, GAS conical (BSPT)
- Matches all joints with Italian and European profiles



 Ø
 Ø
 Ø

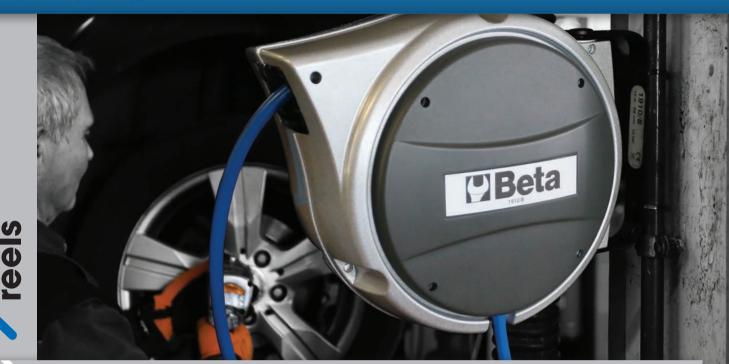
 BSP
 BSPT
 ii g

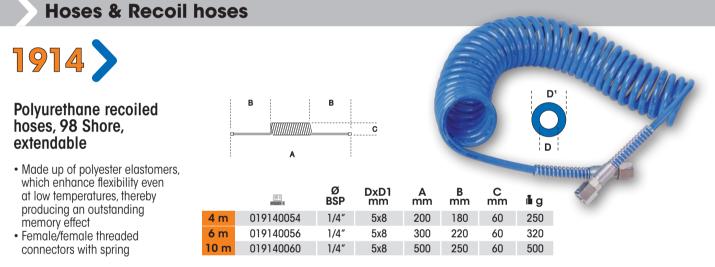
 1/4"
 1/4"
 57



Beta

Hoses & hose reels

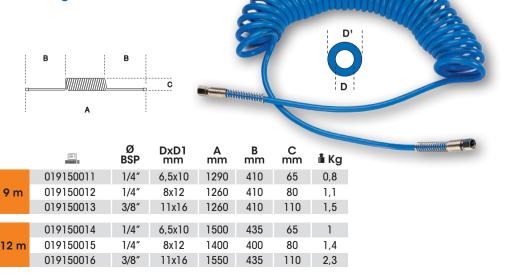






Polyurethane recoil hoses, 95 Shore, 9 m and 12 m long

- Consisting of polyester elastomers, which enhance flexibility at low temperatures, thereby producing an outstanding memory effect
- Female/female threaded connectors with spring



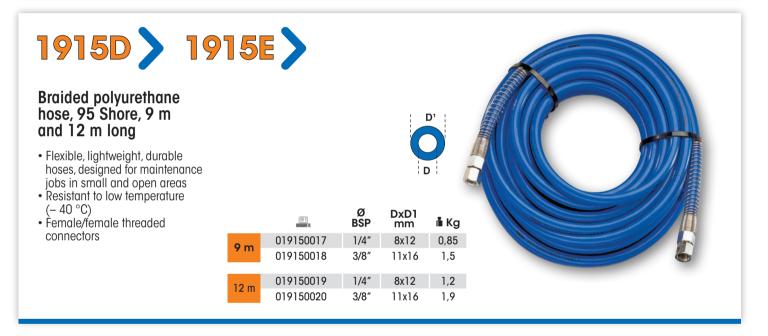
Hoses & hose reels



Polyurethane recoil hoses, 95 Shore, extendable up to 15 m

- Consisting of polyester elastomers, which enhance flexibility - for example, at low temperatures -, thereby producing an outstanding memory effect
- Female/female threaded connectors with spring

| | B | B | C | 2 | | | | |
|-------|-----------|----------|------------|---------|---------|---------|------|--|
| | | Ø BSP | DxD1 mm | A mm | B mm | C mm | 🕯 Kg | |
| 15 m | 019150115 | 1/4″ | 8x12 | 163 | 420 | 80 | 1,2 | |
| 13111 | 019150116 | 3/8″ | 11x16 | 179 | 440 | 110 | 2,1 | |
| | | | | | | | | |







Hose reels



Automatic hose reel

- Shock-proof plastic body, for compressed air or cold water
- Maximum operating pressure: 12 bars

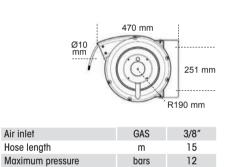
| Ø8 mm | 370 mm | 305 mm R155 mm |
|------------------|--------|-------------------|
| Air inlet | GAS | 1/4″ |
| Hose length | m | 9 |
| Maximum pressure | bars | 12 |
| Weight | Kg | 3,5 |





Automatic hose reel

- Shock-proof plastic body, for compressed air or cold water
- Maximum operating pressure: 12 bars



bars

Kg

12

6

490 mm

160 mm

R190 mm





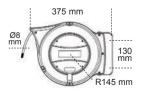
Air inlet

Weight

Hose length

Automatic hose reel

- Aluminium body, for compressed air or cold water
- Maximum operating pressure: 15 bars
- Polyurethane hose
- Frame made of die-cast aluminium
- painted with epoxy powder Metal clamp, revolving
- Device for automatically fixing hose at desired length



| | | 1910/8 | 1910/10 |
|------------------|------|--------|---------|
| Air inlet | GAS | 1/4″ | 3/8″ |
| Hose length | m | 9+1 | 15+1 |
| Maximum pressure | bars | 15 | 15 |
| Weight | Kg | 6 | 9 |

Ø10 mm

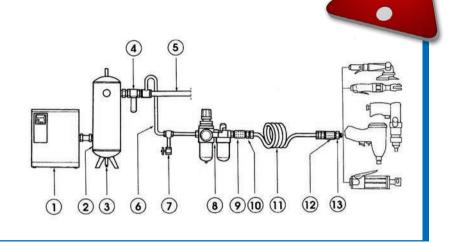


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SYSTEM DIAGRAM

- 1. Compressor
- 2. Air tank
- 3. Automatic condensate drainage system
- 4. Main filter
- 5. Centralized system pipe
- 6. Operating pipe
- 7. Condensate outlet
- 8. Filter-regulator-lubricator
- **9**. Tap
- 10. Quick coupling
- 11. Pipe
- 12. Coupler
- 13. Quick coupling



RULES AND WARNINGS CONCERNING THE CORRECT USE OF PNEUMATIC TOOLS

 It is Beta Utensili's goal to supply pneumatic tools for working efficiently and totally safely.

Pneumatic tools should only be used by trained personnel. The professional user is the most important safety device for any tool, since care and attention provide the best protection against injury. We cannot list all types of risks here; nevertheless, we have tried to emphasize some of the most significant. • Compressed air can cause severe damage to people.

Periodically check if any pipes and/or couplers are loose and/or damaged. Before carrying out any jobs on the tool, close the main system, release residual pressure from the pipe and disconnect the tool when it is not working.

Do not exceed the maximum pressure of 6.2 bars measured at the air inlet of the tool while working, or the value stated on the tool plate.

Do not direct air towards yourself or others.

Hose whiplash can cause severe damage.

Pay attention to excessively long pipes left in the workplace. Stumbles and falls are the main cause for severe injury.

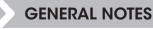
 Maintain a sufficient safety distance from the rotating parts of the tools. Do not wear any accessories, like chains, necklaces and bracelets, or loose clothes. Avoid contact between accessories or tools and your hair. Avoid direct contact with moving accessories during and after use. Always wear work gloves to reduce the risk of cuts and burns.

 Pay attention to splinters and smaller fragments, which can cause damage to the eyes. During any jobs (use, maintenance, replacement of accessories, replacement of spare parts) wear protective goggles. The same

MAINTENANCE

• Connect the tool to a line filter-lubricator unit (item 1919F...), set at two drops per minute, letting in special oil ISO 32 (item 1919L). Using the abovementioned accessories will result in remarkable performance and reduced wear of the mechanical parts.

• Do not use oil or diesel.



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• All figures concerning weights, sizes and performance in this catalogue are approximate and may be modified.

precaution should be taken by anybody who works in the immediate vicinity. Avoid inhaling dust or slag, partially protecting yourself with anti-dust masks. • High noise levels can cause permanent hearing loss; use ear protection recommended by your employer and/or regulations. Maintain a safe, balanced body position. Repetitive movements and uncomfortable positions combined with exposure to vibration can damage your hands and arms. Operators and maintenance staff should be physically fit to handle pneumatic tools.

• Periodically remove water from the compressor tank and the feeding system. Correct use of the main system allows for correct operating pressure in all the connected tools.

• With ratchets and impact wrenches, use impact sockets with square drives, fixing them, if the shaft makes it possible, by means of locking pins and O-rings.

• The maximum torque data (Nm) are obtained by testing the machine under optimal (laboratory) conditions.



WARRANTY

• The pneumatic tools are manufactured and tested with the utmost care, according to current safety rules, and are covered by 12-month warranty. Any failures due to defective materials or production will be repaired by restoring or replacing the defective pieces at our discretion. Carrying out one or more jobs during the warranty period will not change the date of expiry thereof. The warranty will not cover any defects due to wear, misuse or breakdowns caused by blows and/or falls. In addition, the warranty will no longer be valid if any changes are made, or if the tool is forced or sent to the customer service in pieces. The warranty explicitly excludes any damage caused to people and/or things, whether direct or consequential.

PRELOADS AND DRIVING TORQUES

| | PT-01 | | | | uo | uo | ent | | | Cla | sses | of cod | arse-p | oitch | oolts | and r | nuts | | |
|-------|-------|-----------|----------|-----------|----------------------|----------------------|--------------------------------|----------------------|--------------------------------|----------------------------|--------------------------------|----------------------------------|--------------------------------|------------------------|--------------------------------|------------------------|--------------------------------|----|----|
| | | | te pitch | e pitch | Coarse pitch | ant section | Friction coefficient | 4. | .8 | 5. | .8 | 6. | .8 | 8 | .8 | 10 | .9 | 12 | .9 |
| - × - | mm | (S) mm | Coar | Resistant | Friction | Preload N | Driving torque Nm | Preload N | Driving torque Nm | Preload N | Driving torque Nm | Preload N | Driving torque Nm | Preload N | Driving torque Nm | Preload N | Driving torque Nm | | |
| M2 | 1,5 | 4 | 0,40 | 2,07 | 0,10 0,14 | 488,0 449,5 | 0,15 0,19 | 610,6 561,9 | 0,19 0,23 | 732,7 674,3 | 0,23 0,28 | 976,9 899.0 | 0,31 0,37 | 1373,8 1264,3 | 0,43 0,52 | 1648,6 1517,1 | 0,52 0,63 | | |
| M2,5 | 2 | 5 | 0,45 | 3,39 | 0,10 0,14 | 813,5 749,9 | 0,31 0,38 | 1016,9 937,4 | 0,39 0.48 | 1220,2 1124,9 | 0,47 0,58 | 1627,0 1499.8 | 0,63 0,77 | 2288,0 2109,1 | 0,88 1,08 | 2745,6 2531.0 | 1,06 1,30 | | |
| мз | 2,5 | 5,5 | 0,50 | 5,03 | 0,10 0,14 | 1219,9 | 0,54 0,60 | 1524,9 1407,4 | 0,68 | 1829,9 1688,9 | 0,82 | 2439,9 2251,9 | 1,09 1,34 | 3431,0 3166,7 | 1,53 | 4117,2 3800,0 | 1,84 2,26 | | |
| M3,5 | | 6 | 0,60 | 6,78 | 0,14 0,10 0,14 | 1638,2 1511,3 | 0,84 1,03 | 2047,8 1889,2 | 1,05 1,28 | 2457,3 2267,0 | 1,26 1,54 | 3276,4 3022,6 | 1,68 2,05 | 4607,5 4250,6 | 2,36 2,89 | 5528,9 5100,7 | 2,84 3,47 | | |
| M4 | 3 | 7 | 0,70 | 8,78 | 0,10 0,14 | 2115,4 | 1,25 | 2644,3 2438,7 | 1,56 | 3173,1 2926,4 | 1,88 | 4230,8 3901,9 | 2,50 3,06 | 5949,6 5487,0 | 3,52 4,30 | 7139,5 6584,4 | 4,22 5,16 | | |
| M5 | 4 | 8 | 0,80 | 14,2 | 0,14 0,10 0,14 | 3461,6 3196,8 | 2,46 | 4327,0 3996,0 | 3,08 3,78 | 5192,3 4795,2 | 3,70 | 6923,1 6393,7 | 4,93 6,04 | 9735,7 8991,1 | 6,93 8,50 | 11682,8 10789,3 | 8,32 10,20 | | |
| M6 | 5 | 10 | 1 | 20,1 | 0,14 0,10 0,14 | 4874,7 4499,1 | 3,02 4,24 5,19 | 6093,4 5623,9 | 5,70 5,30 6,48 | 4795,2 7312,1 6748,6 | 4,53 6,35 7,78 | 9749,4 8998,2 | 8,47 10,37 | 13710,1 12653,7 | 11,92 14,59 | 16452,2 15184,4 | 14,30 17,51 | | |
| M7 | | 11 | i i | 28,9 | 0,10 | 7134,5 6599.6 | 6,97 | 8918,2 8249,5 | 8,71 | 10701,8 9899,4 | 10,45 | 14269,1 13199,2 | 13,94 | 20065,9 18561,4 | 19,60 | 24079,1 22273,6 | 23,52 | | |
| M8 | 6 | 13 | 1,25 | 36,6 | 0,14 | 8947,1 | 8,60 10,20 | 11183,9 | 10,76 12,75 | 13420,7 | 12,90 15,30 | 17894,2 | 17,21 20,41 | 25163,7 | 24,20 28,70 | 30196,5 | 29,04 34,44 | | |
| M10 | 8 | 16 | 1.50 | 58 | 0,14 | 8265,6 14244,5 | 12,54 20,11 | 10332,0 17805,6 | 15,67 25,14 | 12398,4 21366,8 | 18,80 30,16 | 16531,2 28489,0 | 25,07 40,22 | 23247,0 40062,7 | 35,26 56,56 | 27896,5 48075,3 | 42,31 67,87 | | |
| M12 | 10 | 18 | 1.75 | 84.3 | 0,14 | 13167,4 20766,6 | 24,76 34,43 | 16459,2 25958,3 | 30,95 43,03 | 19751,1 31149,9 | 37,14 51,64 | 26334,8 41533,2 | 49,52 68,86 | 37033,3 58406,1 | 69,64 96,83 | 44439,9 70087,3 | 83,56 116,20 | | |
| M14 | 12 | 21 | 2 | 115 | 0,14 0,10 | 19204,0 28389,9 | 42,42 54,77 | 24005,0 35487,4 | 53,03 68,46 | 28806,0 42584,9 | 63,63 82,15 | 38408,0 56779,8 | 84,84 109,53 | 54011,2 79846,6 | 119,31 154,03 | 64813,5 95816,0 | 143,17 184,84 | | |
| M16 | 14 | 24 | 2 | 157 | 0,14 0,10 | 26261,2 39242,1 | 67,56 85,14 | 32826,5 49052,7 | 84,45 106,43 | 39391,8 58863,2 | 101,34 127,72 | 52522,4 78484,3 | 135,13 170,29 | 73859,6 110368,5 | 190,02 239,47 | 88631,5 132442,2 | 228,03 287,36 | | |
| M18 | 14 | 27 | 2,50 | 192 | 0,14 0,10 | 36364,2 47533,0 | 105,80 117,48 | 45455,3 59416,3 | 132,26 146,85 | 54546,3 71299,6 | 158,71 176,22 | 72728,5 95066,1 | 211,61 234,96 | 102274,4 133686,7 | 297,58 330,41 | 122729,3 160424,1 | 357,09 396,49 | | |
| M20 | 17 | 30 | 2,50 | 245 | 0,14 | 43986,1 61238,0 | 145,16 166,08 | 54982,7 76547,5 | 181,45 207,61 | 65979,2 91857,0 | 217,74 249,13 | 87972,3 122476,0 | 290,32 332,17 | 123711,0 172231,9 | 402,26 | 148453,2 206678,2 | 489,92 560,54 | | |
| M22 | 17 | 34 | 2,50 | 303 | 0,14 | 56747,1 76305.2 | 206,39 227,22 | 70933,9 95381,5 | 257,98 284.02 | 85120,6 114457,8 | 309,58 340,82 | 113494,2 152610,4 | 412,78 454,43 | 156601,2 214608.3 | 580,47 639,05 | 191521,5 257530.0 | 696,56 766,85 | | |
| | 202.0 | | 3 | | 0,14 | 70791,9 88232,4 | 283,79 287,16 | 88489,8 110290,5 | 354,74 358,94 | 106187,8 132348,6 | 425,69 430,73 | 141583,7 176464,9 | 567,58 574,31 | 199102,1 248153,7 | 798,16 807,63 | 238922,5 297784,4 | 957,80 969,15 | | |
| M24 | 19 | 36 | 21 | 353 | 0,14 | 81761,8 115778,8 | 356,84 420,04 | 102202,2 144723,5 | 446,05 525,05 | 122642,7 173668,2 | 535,26 630,06 | 16,523.6 231557.6 | 713,68 840,08 | 229955,1 325627,9 | 1003,61 1181,36 | 275946,1 390753,4 | 1204,33 | | |
| M27 | 19 | 41 | 3 | 459 | 0,14 | 107441,5 140999,5 | 525,08 572,83 | 134301,9 176249,4 | 656,35 716,03 | 161162,2 211499,3 | 787,62 859,24 | 214883,0 281999,0 | 1050,16 1145,65 | 302179,2 396561,1 | 1476,79 1611,08 | 362615,0 475873,4 | 1772,15 | | |
| M30 | 22 | 46 | 3,50 | 561 | 0,14 | 130770,6 175618,1 | 714,49 | 163463,3 219522,6 | 893,11 968,32 | 196155,9 | 1071,73 | 261541,2 351236,2 | 1428,97 1549,31 | 367792.3 493925.8 | 2009,49 | 441350,8 592711,0 | 2411,39 | | |
| M33 | 24 | 50 | 3,50 | 694 | 0,10 | 163058,0 206081,7 | 970,43 998,60 | 203822,5 | 1213,03 1248,25 | 244587,0 | 1455,64 | 326115,9 412163,5 | 1940,86 1997,19 | 458600,5 579604,8 | 2729,33 | 550320,6 695525,8 | 3275,19 | | |
| M36 | 27 | 55 | 4 | 817 | 0,14 | 191241,8 247520,0 | 1248,41 1291,81 | 239052,3 309400,0 | 1560,51 1614,77 | 286862,7 371279,9 | 1497,89 1872,61 1937,72 | 412103,5 382483,6 495039,9 | 2496,81 2583,63 | 537867,6 696149,8 | 3511,14 | 645441,1 835379,8 | 4213,37 | | |
| M39 | 34 | 60 | 4 | 976 | 0,10 0,14 | 229902,6 | 1620,96 | 287378,3 | 2026,20 | 344853,9 | 2431,44 | 459805,2 | 3241,92 | 646601,0 | 4558,96 | 775921,3 | 5470,75 | | |
| M42 | 32 | 65 | 4,50 | 1120 | 0,10 0,14 | 283225,0 262939,0 | 1601,25 2005,46 | 354031,2 328673,8 | 2001,57 2506,83 | 424837,4 394408,5 | 2401,88 3008,20 | 566449,9 525878,0 | 3202,51 4010,93 | 796570,1 739516,0 | 4503,53 5640,37 | 955884,2 887419,2 | 5404,23 6768,44 | | |
| M45 | 8 | 70 | 4,50 | 1310 | 0,10 0,14 | 332751,5 309151,8 | 2005,51 2519,55 | 415939,4 386439,7 | 2506,89 3149,43 | 499127,3 463727,7 | 3008,26 3779,32 | 665503,0 618303,6 | 4011,02 5039,09 | 935863,6 869489,3 | 5640,50 7086,23 | 1123036,0 1043387,0 | 6768,60 8503,47 | | |
| M48 | 36 | 75 | 5 | 1470 | 0,10 0,14 | 372429,3 345862,9 | 2406,51 3018,11 | 465536,6 432328,7 | 3008,14 3772,64 | 558644,0 518794,4 | 3609,77 4527,17 | 744858,6 691725,8 | 4813,03 6036,23 | 1047457,0 972739,4 | 6768,32 8488,45 | 1256949,0 1167287,0 | 8121,98 10186,1 | | |
| M52 | × | 80 | 5 | 1760 | 0,10 0,14 | 448108,9 416499,0 | 3099,96 3900,52 | 560136,1 520623,8 | 3874,95 4875,65 | 672163,4 624748,5 | 4649,93 5850,78 | 896217,8 832998,0 | 6199,91 7801,04 | 1260306,0 1171404,0 | 8718,63 10970,21 | 1512368,0 1405684,0 | 10462,3 13164,2 | | |
| M56 | 41 | 85 | 5,50 | 2030 | 0,10 0,14 | 516202,9 479683,4 | 3838,14 4824,40 | 645253,6 599604,2 | 4797,68 6030,50 | 774304,4 719525,1 | 5757,21 7236,60 | 1032406,0 959366,8 | 7676,29 9648,80 | 1451821,0 1349110,0 | 10794,78 13568,63 | 1742185,0 1618931,0 | 12953,7 16282,3 | | |
| M60 | 8 | 90 | 5,50 | 2360 | 0,10 0,14 | 602498,5 560267,5 | 4754,64 5992,71 | 753123,1 700334,4 | 5943,30 7490,88 | 903747,8 840401,2 | 7131,96 8989,06 | 1204997,0 1120535,0 | 9509,28 11985,42 | 1694527,0 1575752,0 | 13372,43 16854,49 | 2033432,0 1890903,0 | 16046,9 16282,3 | | |
| M64 | 46 | 95 | 6 | 2680 | 0,10 0,14 | 683339,5 635299,9 | 5746,71 7235,13 | 854174,4 794124,9 | 7182,71 9043,92 | 1025009,0 952949,8 | 8619,25 10852,70 | 1366679,0 1270600,0 | 11492,34 14470,27 | 1921892,0 1786781,0 | 16161,10 20348,82 | 2306271,0 2144137,0 | 19393,3 24418,5 | | |
| M68 | | 100 | 6 | 3060 | 0,10 0,14 | 782799,9 728201,8 | 6939,64 8758,24 | 978499,8 910252,2 | 8674,55 10947,80 | 1174200,0 1092303,0 | 10409,46 13137,36 | 1565600,0 1456404,0 | 13879,28 17516,48 | 2201625,0 2048068,0 | 19517,74 24632,55 | 2641950,0 2457681,0 | 23421,2 | | |

| - | _ | _ | 2 | ion | ion | ent | | Classes of fine-pitch bolts and nuts | | | | | | | | | |
|------------|---------|-----------|--------------|----------------------|----------------------|----------------------|--------------------------------|--------------------------------------|--------------------------------|------------------------|--------------------------------|------------------------|--------------------------------|------------------------|--------------------------------|------------------------|-----------------------|
| | | e pitch | tant section | Friction coefficient | 4. | .8 | 5. | .8 | 6. | .8 | 8. | .8 10 | | .9 | 12 | .9 | |
| M | mm | (S) mm | Fine | Resistant | Friction | Preload N | Driving torque Nm | Preload N | Driving torque Nm | Preload | Driving torque Nm | Preload N | Driving torque Nm | Preload N | Driving torque Nm | Preload N | Drivin torqu Nm |
| //8 | 6 | 13 | 1 | 39,2 | 0,10 0,14 | 9798,1 9079,5 | 10,87 13,53 | 12247,6 11349,4 | 13,59 16,91 | 14697,1 13619,3 | 16,31 20,29 | 19596,1 18159,1 | 21,75 27,05 | 27557,1 25536,2 | 30,58 38,04 | 33068,5 30643,4 | 36,7 45,6 |
| /10 | 8 | 16 | 1,25 | 61,2 | 0,10 0,14 | 15296,9 14175,0 | 21,13 26,27 | 19121,1 17718,8 | 26,41 32,84 | 22945,3 21262,6 | 31,69 39,41 | 30593,8 28350,1 | 42,25 52,55 | 43022,5 39867,3 | 59,42 73,89 | 51627,0 47840,8 | 71,3 88,6 |
| /10 | 8 | 16 | 1 | 64,5 | 0,10 0,14 | 16383,6 15221,6 | 22,12 27,80 | 20479,5 19027,0 | 27,66 34,75 | 24575,4 22832,5 | 33,19 41,70 | 32767,2 30443,3 | 44,25 55,61 | 46078,8 42810,8 | 62,23 78,20 | 55294,6 51373,0 | 74,6 |
| 112 | 10 | 18 | 1,50 | 88,1 | 0,14 0,10 0,14 | 22020,7 20405,8 | 35,83 44,53 | 27525,9 25507,2 | 44,79 55,66 | 33031,0 30608,7 | 53,75 66,79 | 44041,4 40811.6 | 71,67 89,06 | 61933,2 57391,3 | 100,78 125,24 | 74319,8 68869,5 | 120,9 150,5 |
| 112 | 10 | 18 | 1,25 | 92,1 | 0,10 | 23333,7 21669.2 | 37,26 | 29167,1 | 46,57 | 35000,6 | 55,88 | 46667,4 | 74,51 | 65626,1 | 104,78 | 78751,3 | 125, |
| 114 | 12 | 21 | 1,50 | 125 | 0,14 | 31610,0 | 46,70 59,04 | 27086,5 39512,5 | 58,38 73,80 | 32503,8 47415,0 | 70,06 88,57 | 43338,4 63220,0 | 93,41 118,09 | 60944,6 88903,1 | 131,36 166,06 | 73133,5 106683,7 | 157,0 |
| /16 | 14 | 24 | 1.50 | 167 | 0,14 | 29345,9 42581,3 | 73,92 89,78 | 36682,4 53226,6 | 92,40 112,33 | 44018,9 63871,9 | 110,89 134,67 | 58691,9 85162,5 | 147,85 | 82535,4 119759,8 | 207,91 252,51 | 99042,5 143711,8 | 249,4 |
| 118 | 14 | 27 | 2 | 204 | 0,14 0,10 | 39587,8 51457,2 | 113,06 124,03 | 49484,7 64321,5 | 141,32 155,03 | 59381,6 77185,8 | 169,59 186,04 | 79175,5 102914,4 | 226,12 248,06 | 111340,6 144723,3 | 317,98 348,83 | 133608,7 173668,0 | 381, 418, |
| 118 | 14 | 27 | 1,50 | 216 | 0,14 | 47751,7 55415,1 | 155,02 130,17 | 59689,6 69268,9 | 193,78 162,72 | 71627,5 83122,7 | 232,53 195,26 | 95503,3 110830,3 | 310,05 260,35 | 134301,6 155855,1 | 436,00 366,12 | 161161,9 187026,1 | 523, 439, |
| 120 | 17 | 30 | 2 | 258 | 0,14 | 51577,6 65534,1 | 164,67 173,72 | 64472,0 81917,7 | 205,84 217,16 | 77366,4 98301,2 | 247,01 260,59 | 103155,2 131068,3 | 329,35 347,45 | 145062,1 184314,8 | 463,15 488,60 | 174074,5 221177,8 | 555, 586, |
| | 17 | 14.5 | | | 0,14 | 60886,2 70114,7 | 218,17 181,58 | 76107,8 87643,3 | 272,71 226,97 | 91329,3 105172,0 | 327,26 272,36 | 121772,4 140229,3 | 436,34 363,15 | 171242,5 197197,5 | 613,61 510,68 | 205491,0 236637,0 | 736, |
| 120 | 0.00075 | 30 | 1,50 | 272 | 0,14 | 65319,1 81220,8 | 230,55 236,88 | 81648,4 101526,0 | 288,19 296,10 | 97978,6 121831,2 | 345,82 355,32 | 130638,1 162441,5 | 461,10 473,76 | 183709,9 228433,4 | 648,42 666,23 | 220451,9 274120,1 | 778, |
| 122 | 17 | 34 | 2 | 318 | 0,14 | 75533,9 86164.2 | 298,75 246.02 | 94417,4 107705,3 | 373,43 307,53 | 113300,9 129246,4 | 448,12 369.04 | 151067,8 172328.5 | 597,49 492,05 | 212439,1 242337,0 | 840,22 691,94 | 254927,0 290804,3 | 1008 |
| 122 | 17 | 34 | 1,50 | 333 | 0,10 | 80331,8 98515,6 | 313,41 308,56 | 100414,7 | 391,76 385,70 | 120497,7 | 470,11 | 160663,6 197031,1 | 626,82 617,12 | 225933,2 277075,0 | 881,46 867,83 | 271119,8 | 1057 |
| 124 | 19 | 36 | 2 | 384 | 0,14 | 91693,3 | 390,33 | 114616,6 | 487,92 | 137539,9 | 585,50 | 183386,5 | 780,67 | 257887,3 | 1097,82 | 309464,8 | 1371 |
| 124 | | 36 | 1,50 | 401 | 0,10 0,14 | 104079,4 97096,0 | 319,62 408,12 | 130099,2 121370,1 | 399,52 510,15 | 156119,0 145644,1 | 479,43 612,18 | 208158,7 194192,1 | 639,23 816,24 | 292723,2 273082,6 | 898,92 1147,84 | 351267,9 327699,1 | 1078 1377 |
| 127 | 19 | 41 | 2 | 496 | 0,10 0,14 | 127922,3 119185,0 | 448,43 569,67 | 159902,9 148981,3 | 560,54 712,09 | 191883,5 178777,5 | 672,65 854,51 | 255844,7 238370,1 | 896,87 1139,34 | 359781,6 335207,9 | 1261,22 1602,20 | 431737,9 402249,5 | 1513 1922 |
| 130 | 22 | 46 | 2 | 621 | 0,10 0,14 | 160817,5 149957,0 | 623,80 795,14 | 201021,8 187446,3 | 779,75 993,93 | 241226,2 224935,5 | 935,70 1192,72 | 321635,0 299914,0 | 1247,60 1590,29 | 452299,2 421754,2 | 1754,43 2236,34 | 542759,0 506105,0 | 2105 2683 |
| 133 | 24 | 50 | 2 | 761 | 0,10 0,14 | 197716,9 184490,1 | 835,81 1068,24 | 247146,1 230612,6 | 1044,76 1335,30 | 296575,4 276735,1 | 1253,72 1602,36 | 395433,8 368980,2 | 1671,62 2136,49 | 556078,8 518878,4 | 2350,72 3004,43 | 667294,5 622654,0 | 2820 3605 |
| 136 | 27 | 55 | 3 | 865 | 0,10 0,14 | 221916,8 206548,9 | 1048,15 1326,13 | 277396,0 258186,2 | 1310,18 1657,66 | 332875,1 309823,4 | 1572,22 1989,19 | 443833,5 413097,9 | 2096,29 2652,26 | 624140,9 580918,9 | 2947,91 3729,74 | 748969,0 697102,7 | 3537 4475 |
| 139 | | 60 | 3 | 1030 | 0,10 0,14 | 265219,6 247027,0 | 1351,70 1715,15 | 331524,5 308783,8 | 1689,63 2143,94 | 397829,5 370540,5 | 2027,56 2572,72 | 530439,3 494054,1 | 2703,41 3430,30 | 745930,2 694763,5 | 3801,67 4823,86 | 895116,2 833716,1 | 4562, 5788, |
| 142 | 32 | 65 | 3 | 1210 | 0,10 0,14 | 312529,3 291268,7 | 1709,52 2174,59 | 390661,6 364085,9 | 2136,90 2718,24 | 468793,9 436903,1 | 2564,28 3261,89 | 625058,5 582537,4 | 3419,04 4349,18 | 878988,6 819193,3 | 4808,02 6116,04 | 1054786,0 983031,9 | 5769, 7339, |
| 145 | | 70 | 3 | 1400 | 0,10 0,14 | 362551,7 338067,8 | 2118,52 2700,72 | 453189,7 422584,7 | 2648,14 3375,90 | 543827,6 507101,7 | 3177,77 4051,08 | 725103,5 676135,5 | 4237,03 5401,43 | 1019677,0 950815,6 | 5958,33 7595,77 | 1223612,0 1140979,0 | 7149, 9114, |
| 148 | 36 | 75 | 3 | 1600 | 0,10 0,14 | 415279,0 387415,3 | 2581,68 3297,46 | 519098,7 484269,2 | 3227,11 4121,83 | 622918,5 581123,0 | 3872,53 4946,20 | 830558,0 774830,6 | 5163,37 6594,93 | 1167972,0 1089606,0 | 7260,99 9274,12 | 1401567,0 1307527,0 | 8713, 11128 |
| 152 | | 80 | 3 | 1900 | 0,10 0,14 | 494405,2 461482,7 | 3299,14 4222,62 | 618006,5 576853,3 | 4123,92 5278,28 | 741607,8 692224,0 | 4948,71 6333,94 | 988810,4 922965,3 | 6598,28 8445,25 | 1390515,5 1297920,0 | 9278,83 11876,13 | 1668618,0 1557504,0 | 11134 14251 |
| 156 | 41 | 85 | 4 | 2140 | 0,10 0,14 | 552738,4 515137,2 | 4008,26 5097,95 | 690923,0 643921,5 | 5010,32 6372,43 | 829107,5 772705,8 | 6012,39 7646,92 | 1105477,0 1030274,0 | 8016,51 10195,89 | 1554577,0 1448823,0 | 11273,22 14337,98 | 1865492,0 1738588,0 | 13527 17205 |
| 160 | | 90 | 4 | 2480 | 0,10 0,14 | 642235,1 598863,8 | 4950,24 6309,01 | 802793,9 748579,8 | 6187,80 7886,27 | 963352,7 898295,7 | 7425,36 9463,52 | 1284470,0 1197728,0 | 9900,49 12618,02 | 1806286,0 1684304,0 | 13922,56 17744,10 | 2167544,0 2021165,0 | 16707 21292 |
| 164 | 46 | 95 | 4 | 2850 | 0,14 0,10 0,14 | 739716,3 690084,3 | 6039,07 7710,76 | 924645,4 862605,3 | 7548,84 9638,45 | 1109574,0 1035126,0 | 9058,60 11566,14 | 1479433,0 1380169,0 | 12078,14 15421,52 | 2080452,0 1940862,0 | 16984,88 21686,51 | 2496543,0 2329034,0 | 20381 26023 |
| 168 | | 100 | 4 | 3240 | 0,10 | 842588,5 | 7263,31 | 1053236,0 | 9079,14 | 1263883,0 | 10894,97 | 1685177,0 | 14526,62 | 2369780,0 | 20428,06 | 2843736,0 | 24513 |
| | | | | | 0,14 | 786380,1 | 9288,98 | 982975,1 | 11611,23 | 1179570,0 | 13933,47 | 1572760,0 | 18577,96 | 2211694,0 | 26125,26 | 2654033,0 | 31350 |





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